

Work Order ID 117571

117571

Page 1

April-28-14 7:20:30 AM

Item ID: D3595-063-530

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rubber Cushion

Start Date: 4/28/14 Start Qty: 100.00

100 124

Cust Item ID:

Required Date: 5/05/14 Req'd Qty: 100.00

100

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: MCS Date: 14-04-28 Tooling:

Stop

NR2

QC: Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3595 Dwg Rev: <u>Rev A</u> Prog Rev: <u>Rev A</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

(124) mm/2 14/04/21

(124) mm/2 14/04/29

DAS
27
9-89
14/4/29

124
can

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Page 2

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SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG051</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

124X

DAS
28
9-89

APR 29 2014

14/4/30

4-04-29

Picklist Print

Page 1

April-28-14 7:20:36 AM

Work Order ID: 117571

117571

D3595-063-530

Parent Item: D3595-063-530

Parent Item Name: Rubber Cushion

Start Date: 4/28/14

Required Date: 5/05/14

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	732.5344	0.0206	3			

MNEO80S 125

NEOPRENE SHEET 0.125



Location

MAT052

115916

94539

Loc Qty

732.5344

131.1044

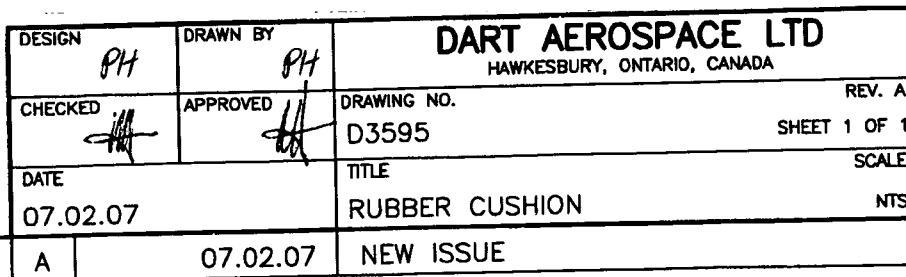
601.43

Loc Code

**

mm 14/04/29

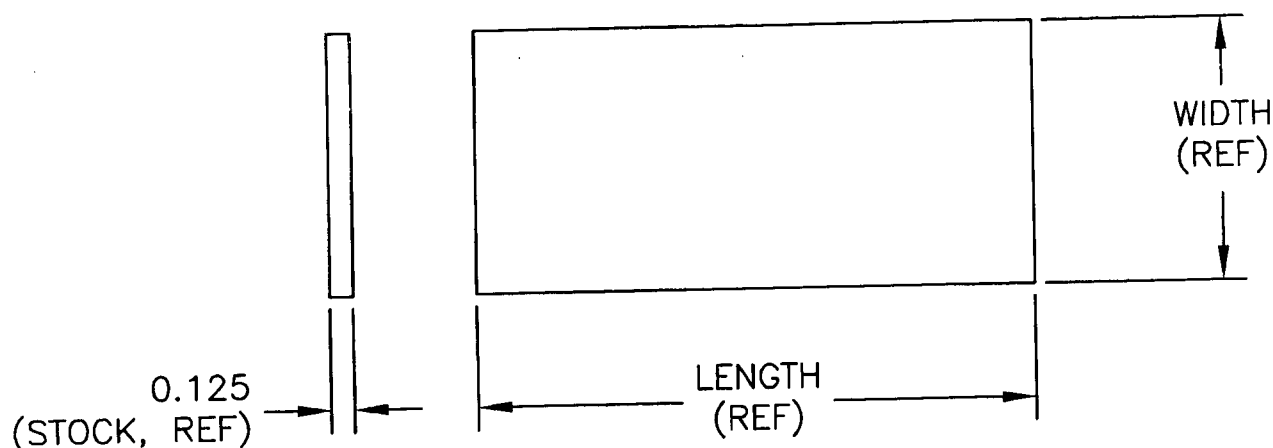
4.0



RELEASED

07.02.14

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH |
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
 - 2) FINISH: NONE
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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